

Purchase Order Receipt Listing

Monday, April 17, 2017 11:22:35 AM

All amounts are calculated in domestic currency.
 All Vendors PO ID PO35724 Receipt Dates from 4/13/2017 to 4/13/2017 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Line Nbr/ Curr Type	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name	VU-MET002	A.M. Castle & Co. (Canada) Inc.- C/O 910720	M7075T6E0.375X6.0 f 00 389	4/17/2017	4/13/2017	12.0000	0.0000	0	\$0.00	
PO35724 3 USD No	7075-T6Pfate 0.375" f X 6.000", QQ-A 250/12	m137300	750 7 5 DAS	4/17/2017	4/13/2017	12.0000	0.0000	0	\$0.00	
4 No	M7075T6B2.000X00. f 7075-T6 BAR 2.000' f X 0.750" 989	m137300	7075-T6B5.000X1.0 f 00 989	4/17/2017	4/13/2017	12.0000	0.0000	0	\$0.00	
5 No	M7075T6B5.000X1.0 f 00 989	m137300	7075-T8 BAR 5.000" f X 1.000 989	4/17/2017	4/13/2017	12.0000	0.0000	0	\$0.00	
6 No	M7075T73B4.000x4. f 000 DAS	m137300	7075-T73 Bar 4.0 x f 4.0 grain direction along 4" wide	4/10/2017	4/13/2017	4.0000	0.0000	0	\$0.00	
									Total Received Quantity:	
									Total Qty to Inspect (PO U/M):	
									Total Reject Quantity:	
									Total Receipt Value:	
									Total Balance Due Quantity:	
									0.0000	
									0.0000	
									0.0000	
									0.0000	
									40.0000	



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3248910

Ship From:	Sold To:	Ship To:	Deliver To:				
A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA				
Date Shipped	F.O.B.	Freight Terms	Carrier				
11-APR-17	ORIGIN	Prepaid	MANITOULIN				
Shipment Details	Final Destination Branch - TOR						
Order No	Line No	Item No	Description				
4706819	1	750067.MO	0.3750.PL.7075.T651.ALUMINUM.48.5000.144.5000 CUT 2SIDED TO 6 IN (+ .1250/- .0000 IN) X 144.5 IN () - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12 Email P/s and certs to: clavoie@dartaero.com				
Purchase Order No	Part Number	Ordered Qty	Invoice Qty				
35724		1.00 PCS	1.00 PCS				
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No.	Mil	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
120973885	KAI SER			1			34.0636
	ALUMINUM	778168B1					

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Castle Metals®

A. M. Castle & Co.

**PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 2 of 2

We hereby certify the material covered by this certificate conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A. M. Castle & Co. within 60 days of the shipment. Material cut to the correct size or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date:

Name:

SHIPPED APR 11 2017

M. Randolph



S. H. - M

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Date Printed: 11-APR-2017 03:25:11 PM

SHIP TO:
A M CASTLE & CO
3050 SOUTH HYDRAULIC
WICHITA, KS 67216

SOLD TO:
AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

KAISER
ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4431950

CUSTOMER PO NUMBER: 385598-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 750067	SHIP RUN/LOAD: 103675/8	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1215472-1	SHIP DATE: 5-SEP-2016	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 3332 LB	QUANTITY: 12 PCS EST.	TRUCK BAL #: 2062279	GAUGE: 0.3750 IN (9.5250 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)

MHU 2026201: LOT 178168B1: 12 pieces;

Certified Specifications

AMS 4045/RevL
CMMP 025/RevV

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev14

Test Code: 1512

Lot: 178168B1 Cast 211

Drop 65

Test Results

Ingot 1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	85.1 : 85.6 (587 : 590)	75.6 : 76.2 (521 : 525)	12.8 : 13.6

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	
Actual(wt%)	0.08	0.17	1.5	0.03	2.5	0.19	5.7	0.03	0.01	0.01	TOT	0.05

ALLOY LIMITS

	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS
AMC CA-15409 R 3



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4431950

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- * All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown figure and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- * has been thermally processed in compliance with AMS 2772, where applicable.
- * is mercury free, within the limits of detection of ASTM E1215 (<1ppm).
- * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- * is free of Conflict Minerals as defined in Section 152 of the Dodd-Frank Act.
- * is free of weld repair.
- * Meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3248910

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA

Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
11-APR-17	ORIGIN	Prepaid	MANITOULIN	3248910-2

Shipment Details

Final Destination Branch - TOR

Order No	Line No	Item No	Description
4706819	2	750157.MO	0.7500.PL.7075.T651.USI.48.5000.144.5000 CUT 2SIDED TO 2 IN (+.1250/- .0000 IN) X 144.5 IN () - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12 Email P/s and certs to: clavoie@dartaero.com

Purchase Order No	Part Number	Ordered Qty	Invoice Qty
35724		1.00 PCS	1.00 PCS

Details

ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY
 ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S
 Email P/s and certs to: clavoie@dartaero.com
 END USER: DART AEROSPACE
 END USE: COMMERCIAL AIRCRAFT PARTS

[Handwritten Signature]

Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
120973886	KAISER	ALUMINUM	1				22.6215

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PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description
Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A M Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned
for credit
Reviewed by Authorized Castle Metals Representative _____ Date: _____ Name: _____

SHIPPED APR 11 2017

M. Randolph



SP174-17

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 11-APR-2017 03:25:11 PM



CERTIFIED TEST REPORT

KAISER
ALUMINUM
3050 SOUTH HYDRAULIC
WICHITA, KS 67216
SHIP TO:
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:
AM CASTLE & CO. SOLD TO
1420 KENSINGTON RD
OAK BROOK, IL 60523
SUITE 220

KAISER ORDER NO.: 40970-1
CUSTOMER PO NUMBER: 750157
SHIP PACKAGE: 103813/18
SHIP PART NUMBER: 750157
CLAD: 25-JAN-2017
ALLOY: 7075
TEMPER: BARE
PRODUCT DESCRIPTION: Serial Number
WEIGHT SHIPPED: 1228366-1
QUANTITY: 7075
TEMPER: T651
PRODUCT DESCRIPTION: Sawed Plate
WEIGHT SHIPPED: 3794 LB
QUANTITY: 7 PCS EST.
TEMPER: 2064847
PRODUCT DESCRIPTION: (19.0500 IN) (123.9 MM)
WEIGHT SHIPPED: 3794 LB
QUANTITY: 7 PCS EST.
TEMPER: 2064847
PRODUCT DESCRIPTION: (144.500 IN) (370.3 MM)

MHU 2082809: LOT 208903B5: 7 pieces:

Certified Specifications

AMS 4045/RREV A
ASTM B 209/RREV A
AMS-QQ-A-250/12/RREV A
ASTM B 594/RREV 13
CMMP 025/RREV
CSTI 006/RREV
DPSS 4.713/RREV A
GAMPS 9101/RREV B/AMDSCN 1
GSS16100/RREV G/AMDI
PS 21211/RREV P

Test Code: 1512
Lot: 208903B5
Test Results
Drop Test
Ingot 3
Melted in USA
(EN 2002-11)
Tensile: Temper
Dir / # Tests
Ultimate KSI (MPa)
Yield KSI (MPa)
Elongation %
LT / 2 (Min:Max)
72.4 : 72.5
82.8 : 82.8
13.0 : 13.0
Chemistry: (ASTM E1251)
Si FE CU MN MG CR ZN Ti V ZR OTHER MAX
0.07 0.16 1.5 0.03 2.5 0.21 5.5 0.03 0.01 0.01 TOT 0.05
Actual(wt%)
MIN(wt%)
MAX(wt%)
Aluminum Remainder
ORDER COMMENTS
AMC CA-15403 R 8



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4449135

TEST NOTES

Metal represented by this test report was 100t Type I (immersion) ultrasonically tested from one side with 3mm dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic indications is performed.

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
- has been thermally processed in compliance with AMS 2772, where applicable.
- is mercury free, within the limits of detection of ASTM E1215 ($< 1 \text{ ppm}$).
- is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- is free of weld repair.
- meets the reporting requirements of EN 10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced in whole or in part, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER





A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:3248910

Ship From:	Sold To:	Ship To:	Deliver To:
A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA

Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
11-APR-17	ORIGIN	Prepaid	MANITOULIN	3248910-2

Shipment Details		Final Destination Branch - TOR				
Order No						

Order No	Line No	Item No	Description
4706819	3	752188.MO	1.0000,PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT 2SIDED TO 5 IN (+.1250/- .0000 IN) X 144.5 IN () - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12 Email P/s and certs to: clavoie@dartaero.com

Purchase Order No	Part Number	Ordered Qty	Invoice Qty
35724		1.00 PCS	1.00 PCS

ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS	<i>SO/17-417</i>
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Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
120973957			1				75.2348

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Date Printed: 11-APR-2017 03:25:11 PM



Castle Metals®

A. M. Castle & Co.

**PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A. M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative	Date: Name:

SHIPPED APR 11 2017

Mr. Rawden



444-17

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Date Printed: 11-APR-2017 03:25:11 PM

SHIP TO:
 A M CASTLE METALS
 4175 ROYAL DRIVE, SUITE 600
 KENNESAW, GA 30144

SOLD TO:
 AM CASTLE & CO- SOLD TO
 1420 KENSINGTON RD
 SUITE 220
 OAK BROOK, IL 60523

KAISER

ALUMINUM

Trentwood Works - Spokane, WA 99215
 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
 4419943

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD:		GOVT CONTRACT NUMBER:			
383160			752188		103575/11					
KAISER ORDER NO:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:	PRODUCT DESCRIPTION:				
1214391	1	26-MAY-2016	7075	BARE	T651	KaiserSelect Plate				
WEIGHT SHIPPED:	QUANTITY:	TRUCK B/L #:	GAUGE: 110000-IN (25.4000 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670.3 MM)					
3610 LB	5 PCS EST.	2060482								

MHU 2005043: LOT 787564A4: 5 pieces;

Certified Specifications

AMS 4045/RevK
 ASTM B 209/Rev14
 BSS 7055/RevB
 DPS 4.713/RevAK
 PS 21211/RevP

AMS-QQ-A-250/12/RevA
 ASTM B 594/Rev13
 CMMP D25/RevU
 GAMPS 9101/RevB/AmdSCN1

AMS-STD-2154/RevA
 BAC 5439/RevJ
 CSTI 006/RevE
 GSS16100/RevG/Amd1

Test Code: 1512

Test Results

Lot: 787564A4 Cast 189 Drop 62 Ingot 3 Parent Lot: 173952B3 Melted in USA

(ASTM E8/B557)
 (EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	82.8 : 83.1 (571 : 573)	73.3 : 73.8 (505 : 509)	13.5 : 13.7

(ASTM E1251)	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Chemistry:	0.05	0.11	1.5	0.01	2.6	0.20	5.7	0.02	0.01	0.01	TOT 0.05
Actual(wt%)											

JUN 01 2016



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4419943

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA 15403 R 8

TEST NOTES

Metal represented by this test report was 100% Type I (immersion) ultrasonically tested from one side with 3mm dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic indications is performed.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO 9001:2008, AS9100C certified and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1251 (< ~ 1 ppm).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
* is free of Conflict Minerals, as defined in Section 152 of the Dodd Frank Act.
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 1 of 2

Shipment No:3248910

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 11-APR-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOULIN
		Final Destination Branch - TOR	
Shipment Details			
Order No 4706819	Line No 4	Item No 752132.MO	Description 4.0000.PL.7075.T7351 ALUMINUM.USI.48.5000.144.5000 CUT 2SIDED TO 48.5IN (+ .1250/- .0000 IN) X 4 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12 Email P/s and certs to: clavoie@dartaero.com
Purchase Order No 35724	Part Number		Ordered Qty 1.00 PCS
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS		
Delivery No. 120973887	Mill KAISER ALUMINUM	Heat Number 	Mech Id 1
		PCS DAS 2 0 5 8 3 2 B 9 2.89	Width (IN) 9
			Length (IN)
			Shipped Qty(LBS) 80.4138

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 11-APR-2017 03:25:11 PM



PACKING SLIP/
CERTIFICATE OF CONFORMANCE

A. M. Castle & Co.

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description for credit. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative	<input type="text"/>
Date:	<input type="text"/>
Name:	



SHIPPED APR 11 2017

M. Raudenbush

Q114111X

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 11-APR-2017 03:25:11 PM

SHIP TO:
A M CASTLE & CO
3050 SOUTH HYDRAULIC
WICHITA, KS 67216

SOLD TO:
AM CASTLE & CO - SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CUSTOMER PO NUMBER: 409171-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 752132	SHIP RUN/LOAD: 103802/7	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1227881-1	SHIP DATE: 14-JAN-2017	ALLOY: 7075	CLAD: BARE	TEMPER: T7351 PRODUCT DESCRIPTION: KaiserSelect Plate
WEIGHT SHIPPED: 5686 LB	QUANTITY: 2 PCS EST.	TRUCK B/L #: 2064654	GAUGE: 4.0000 IN (101.6000 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM) LENGTH: 144.500 IN (3670.3 MM)

MHU 2078619: LOT 205832B9: 1 pieces;

MHU 2078620: LOT 205832B9: 1 pieces;

Certified Specifications DAS

AMS 4078/RevJ
 ASTM B 209/Rev14
 BSS 7055/RevB
 DPS 4.713/RevAK
 MMS 159/RevT

AMS-QQ-A-250/12/RevA 9-89
 ASTM B 594/Rev13
 CMMP 025/RevV
 GAMPS 9101/RevB/AmdSCN1
 PS 21211/RevP

AMS-STD-2154/RevA
 BAC 5439/RevJ
 CSTI 006/RevE
 GSS16100/RevG/Amd1

Test Code: 4297

Lot: 205832B9

Cast 356

Drop 01

Test Results

Ingot 2

Melted in USA

(ASTM E8/B557)
 (EN 2002-1)

Tensile: Temper
 T7351 Dir / # Tests
 LT / 2 (Min:Max)

Ultimate KSI (MPA)
 65.6 : 65.8
 (452 : 454) Yield KSI (MPA)
 53.0 : 53.1
 (365 : 366) Elongation %
 11.6 : 11.7

(ASTM E1004)
 (EN 2004-1)
 Conductivity %IACS : 41.7 Min 41.8 Max
 (MS/M) : 24.2 Min 24.2 Max

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TJ	V	ZR	OTHER
Actual(wt%)	0.07	0.12	1.5	0.02	2.5	0.19	5.8	0.02	0.01	0.01	TOT 0.05





Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4447772

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15
Aluminum Remainder												

ORDER COMMENTS
AMC CA-15413E R 6

TEST NOTES

Metal represented by this test report was 100% Type I (immersion) ultrasonically tested from one side with 3mm dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic indications is performed.

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order:

- * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
- All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
- * was melted in the United States of America or a qualifying country per DFARS 225 872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 225 225 for domestic content.
- * has been thermally processed in compliance with AMS 2772, where applicable.
- * is mercury free, within the limits of detection of ASTM E1215 (<1ppm).
- * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
- * is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors these regulations for updates.
- * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
- * is free of weld repair.
- * meets the reporting requirements of EN10204, Type 3.1.

Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.



JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075TGB5000X1.000
 DATE: 17-04-17

PO / BATCH NO.: P035724/M137300

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1"
 THICKNESS RECEIVED: 1"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	X	N	
CORRECT MATERIAL	X	N	
CORRECT THICKNESS	X	N	
PHOTO REQUIRED	X	N	
CORRECT MATERIAL	X	N	AMS QQ-A-250
CORRECT REF # TO LINK CERT	X	N	HT#787564A4
CORRECT MATERIAL IDENTIFICATION	X	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D

testers located in the Quality Office

QC 18 INSPECTION	TESTER SIGNATURE	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u>	<u>9</u> <u>9.80</u>	SIGNED OFF BY: _____
DATE: <u>17-04-17</u>		DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075t6B2.000X0.750
 DATE: 17-04-17

PO / BATCH NO.: P035724/M137300

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .750
 THICKNESS RECEIVED: .756
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL	Y	N	
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT MATERIAL	Y	N	AMS QQ-A-250
CORRECT REF # TO LINK CERT	Y	N	HT # 208903 B5
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>OB</u> <u>9</u> <u>9-89</u> DATE: <u>17-04-17</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T6B0.375X6000
 DATE: 17-04-17

PO / BATCH NO: 0035724/M137300

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .375
 THICKNESS RECEIVED: .389
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<u>Y</u>	<u>N</u>	
CORRECT FINISH	<u>Y</u>	<u>N</u>	
CORROSION	<u>Y</u>	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	<u>N</u>	
CORRECT MATERIAL	<u>Y</u>	<u>N</u>	
CORRECT THICKNESS	<u>Y</u>	<u>N</u>	
PHOTO REQUIRED	<u>Y</u>	<u>N</u>	
CORRECT MATERIAL	<u>Y</u>	<u>N</u>	AMS QQ-A-250
CORRECT REF # TO LINK CERT	<u>Y</u>	<u>N</u>	HT-#178168B1
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	<u>N</u>	
CORRECT M# ON THE MATERIAL	<u>Y</u>	<u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u>	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u>	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u> <u>9</u> <u>989</u>	SIGNED OFF BY: _____
DATE: <u>17-04-17</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T73B4.000X4.000
 DATE: 17-04-20

PO / BATCH NO.: P035724/M137300

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 4'
 QUANTITY INSPECTED: 4'
 QUANTITY REJECTED: &

THICKNESS ORDERED: 4"
 THICKNESS RECEIVED: 4"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(<u>N</u>)	
CORRECT FINISH	(<u>Y</u>)	N	
CORROSION	Y	(<u>N</u>)	
CORRECT GRAIN DIRECTION	(<u>Y</u>)	N	
CORRECT MATERIAL	(<u>Y</u>)	N	
CORRECT THICKNESS	(<u>Y</u>)	N	
PHOTO REQUIRED	Y	(<u>N</u>)	
CORRECT MATERIAL	(<u>Y</u>)	N	Ams QQA 250
CORRECT REF # TO LINK CERT	(<u>Y</u>)	N	H# 205832B9
CORRECT MATERIAL IDENTIFICATION	(<u>Y</u>)	N	
CORRECT M# ON THE MATERIAL	(<u>Y</u>)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(<u>N</u>)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(<u>N</u>)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
DAS	
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____
DATE: <u>17-04-20</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35724**

Purchase Order Date 3/24/2017

PO Print Date 3/24/2017

Page Number 1 of 4

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REMAILED

MAR 24 2017

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D6103-003P	Round Alum Billet	4/13/2017 Yes 4/13/2017		20.00 Each	\$36.30	\$726.00
2	D6104-003P	17-4 SS Roundbar 3.25"Od	4/13/2017 Yes 4/13/2017		10.00 Each	\$26.70	\$267.00

AS PER DWG D6103 REV. B

B158468

MATERIAL: 7075-T7351 AS PER QQ-A-225/9

SIZE: 3.500" X 12.500" LONG

AS PER DWG D6104 REV. B

B158469

SIZE: 3.25" X 3.80" LONG

MATERIAL: 17-4 PH AS PER AMS 5643 OR AISI 630

Sp1743 Line Total: \$726.00

Line Total: \$267.00

Line Total: \$267.00

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35724

Purchase Order Date 3/24/2017

PO Print Date 3/24/2017

Page Number 2 of 4

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

3	M7075T6B0.375X6.000	7075-T6 Plate 0.375" X 6.000", QQ-A 250/12	4/13/2017 FN	12.00	\$20.50	\$246.00
			Yes	f		
			4/13/2017			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

4	M7075T6B2.000X00.750	7075-T6 BAR 2.000' X 0.750"	4/13/2017	12.00	\$25.32	\$303.84
			Yes	f		
			4/13/2017			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$246.00

Line Total: \$303.84

Line Total: \$303.84

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35724**

Purchase Order Date 3/24/2017

PO Print Date 3/24/2017

Page Number 3 of 4

Order From : VU-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Contact Name

Buyer Chantal Lavoie

Vendor Phone

Customer POID

Ship To Contact

Customer Tax # 10127-2607

Ship To Phone

Terms Net 30

Ship Via: Yours ppd

Currency USD

Ship Acct:

FOB Destination-Collect

5 M7075T6B5.000X1.000 ✓ 7075-T6 BAR 5.000" X 1.000" 4/13/2017 12.00 ✓ \$37.38 \$448.56
Yes f 4/13/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

6 M7075T73B4.000x4.000 ✓ 7075-T73 Bar 4.0 x 4.0 grain direction along 4" wide 4/13/2017 4.00 ✓ \$124.25 \$497.00
Yes f 4/13/2017
Line Total: \$448.56
SP174-17

MATERIAL: 7075-T73/T73510/T73511 BAR AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078

NOTE: GRAIN DIRECTION MUST RUN ALONG 4" WIDE

7 M7075T73R1.000 ✓ 7075-T73 Rd Bar 1.00 4/11/2017 36.00 ✓ \$7.80 \$280.80
Yes f 4/11/2017
Line Total: \$497.00
DAS 9 9.89
SP174-3

MATERIAL: 7075-T73 OR 7075-T7351/T73510/T73511 ROUND BAR
AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35724**

Purchase Order Date 3/24/2017
PO Print Date 3/24/2017

Page Number 4 of 4

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer Chantal Lavoie

Customer POID

10127-2607

Customer Tax #

Net 30

Terms

USD

Currency

Destination-Collect

FOB

8 71401-45

PROCUREMENT
QUALITY CLAUSES

4/13/2017

1.00

Line Total:

\$280.80

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

No

4/13/2017

Line Total:

\$0.00

PO Total:

\$2,769.20

SQY-43

WL
CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 3/24/2017